

Bout hémisphérique / Ball nosed / Runder Stirn / Punta esférica

Queue Cylindrique / Parallel shank / Zylinderschaft / Mango cilíndrico

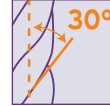
8 **03279** 1

HSS
E8



DiN
327 D

z = 2



e8

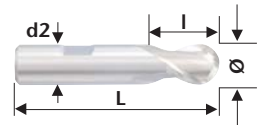


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HIGH CUT 03626 p. 67

Vf, Vc, Fz
p. 133



Ø mm	d2	L	I	Ø mm	d2	L	I	Ø mm	d2	L	I	Ø mm	d2	L	I
2	6	48	4	5	6	52	8	10	10	63	13	16	16	79	19
3	6	49	5	6	6	52	8	12	12	73	16	20	20	88	22
4	6	51	7	8	10	61	11	14	12	73	16				

8 **03626** 1

HSS
E8



DiN
327 D

z = 2



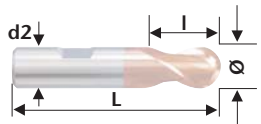
e8



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Vf, Vc, Fz
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Ø mm	d2	L	I	Ø mm	d2	L	I	Ø mm	d2	L	I	Ø mm	d2	L	I
2	6	48	4	5	6	52	8	10	10	63	13	16	16	79	19
3	6	49	5	6	6	52	8	12	12	73	16	20	20	88	22
4	6	51	7	8	10	61	11	14	12	73	16				

? OUTILS SPÉCIAUX - SPECIAL TOOLS
Autre dimension / Revêtement / Application ?
Other dimension / Coating / Application ?
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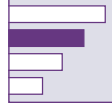


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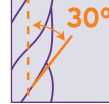
8 **03280** 1

HSS
E8



DiN
844
B/L

z = 2



e8



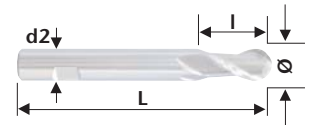
Applications
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HIGH CUT 03627 p. 68



Vf, Vc, Fz
p. 133



Ø mm	d2	L	I	Ø mm	d2	L	I	Ø mm	d2	L	I	Ø mm	d2	L	I
3	6	56	8	6	6	68	13	12	12	110	26	20	20	141	38
4	6	63	11	8	10	88	19	14	12	110	26				
5	6	68	13	10	10	95	22	16	16	123	32				

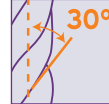
8 **03627** 1

HSS
E8



DiN
844
B/L

z = 2



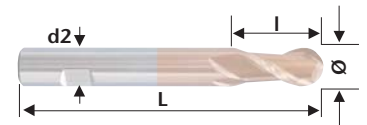
e8

HIGH CUT

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Vf, Vc, Fz
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Ø mm	d2	L	I	Ø mm	d2	L	I	Ø mm	d2	L	I	Ø mm	d2	L	I
3	6	56	8	6	6	68	13	12	12	110	26	20	20	141	38
4	6	63	11	8	10	88	19	14	12	110	26				
5	6	68	13	10	10	95	22	16	16	123	32				

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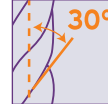
8 **03029** 1

HSS
E8

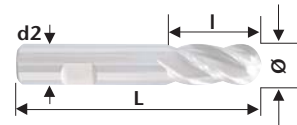


DiN
844
B/K

z =
3-6



Applications
Anwendungen
Aplicaciones



HIGH CUT 03628 p. 69

Vf, Vc, Fz
p. 133

Ø mm	d2	L	l	Z	Ø mm	d2	L	l	Z	Ø mm	d2	L	l	Z
3	6	52	8	3	8	10	69	19	4	16	16	92	32	4
4	6	55	11	3	10	10	72	22	4	20	20	104	38	4
5	6	57	13	3	12	12	83	26	4	25	25	121	45	6
6	6	57	13	4	14	12	83	26	4	32	32	133	53	6

8 **03628** 1

HSS
E8



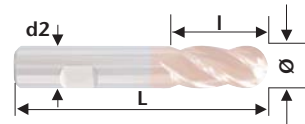
DiN
844
B/K

z =
3-6



HIGH CUT

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Ø mm	d2	L	l	Z	Ø mm	d2	L	l	Z	Ø mm	d2	L	l	Z
3	6	52	8	3	8	10	69	19	4	16	16	92	32	4
4	6	55	11	3	10	10	72	22	4	20	20	104	38	4
5	6	57	13	3	12	12	83	26	4	25	25	121	45	6
6	6	57	13	4	14	12	83	26	4	32	32	133	53	6

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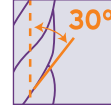
8 **03282** 1

HSS
E8



DiN
844
B/L

z =
4-6



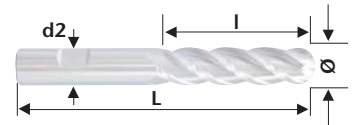
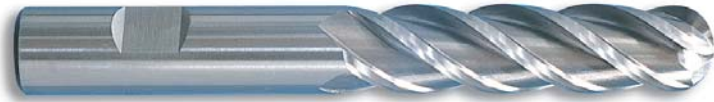
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HIGH CUT 03629 p. 70



Vf, Vc, Fz
p. 133



Ø mm	d2	L	l	Z	Ø mm	d2	L	l	Z	Ø mm	d2	L	l	Z
6	6	68	24	4	12	12	110	53	4	20	20	141	75	4
8	10	88	38	4	14	12	110	53	4	25	25	166	90	6
10	10	95	45	4	16	16	123	63	4	32	32	186	106	6

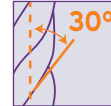
8 **03629** 1

HSS
E8



DiN
844
B/L

z =
4-6

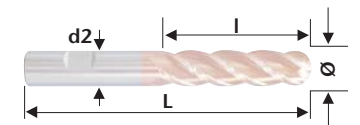


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Vf, Vc, Fz
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Ø mm	d2	L	l	Z	Ø mm	d2	L	l	Z	Ø mm	d2	L	l	Z
6	6	68	24	4	12	12	110	53	4	20	20	141	75	4
8	10	88	38	4	14	12	110	53	4	25	25	166	90	6
10	10	95	45	4	16	16	123	63	4	32	32	186	106	6

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